## Organometallic Synthesis of Colloidal $\alpha$ -/ $\beta$ -NiAl Nanoparticles and Selective Aluminum Oxidation in $\alpha$ -Ni<sub>1-x</sub>Al<sub>x</sub> Nanoalloys

Mirza Cokoja,<sup>†</sup> Harish Parala,<sup>†</sup> Alexander Birkner,<sup>‡</sup> Osama Shekhah,<sup>‡</sup> Maurits W. E. van den Berg,<sup>§</sup> and Roland A. Fischer<sup>\*,†</sup>

Lehrstuhl für Anorganische Chemie II–Organometallics and Materials, Lehrstuhl für Physikalische Chemie I, and Lehrstuhl für Technische Chemie, Ruhr-Universität Bochum, Universitätsstrasse 150, D-44780 Bochum, Germany

Received May 24, 2007. Revised Manuscript Received September 4, 2007

A novel soft chemical synthesis of Ni<sub>1-x</sub>Al<sub>x</sub> nanoparticles (0.09  $\leq x \leq$  0.50) by cohydrogenolysis of [Ni(cod)<sub>2</sub>] (1) with [(AlCp\*)<sub>4</sub>] (2) or with [(Me<sub>3</sub>N)AlH<sub>3</sub>] (3) in nonaqueous solution is presented (cod = 1,5-cyclooctadiene, Cp\* = 1,2,3,4,5-cyclopentadienyl). The treatment of equimolar amounts of 1 and 2 in mesitylene solution under 3 bar of H<sub>2</sub> at 150 °C gave a brown-black colloidal solution of intermetallic  $\beta$ -NiAl particles, characterized by transmission electron microscopy/energy dispersive X-ray analysis (TEM/EDX) and powder X-ray diffraction (XRD). The solution was stable under 3 bar of H<sub>2</sub> at 150 °C for up to 8 h. The  $\beta$ -NiAl colloids were treated postsynthesis with <sup>17</sup>O-enriched 1-adamantanecarboxylic acid (ACA) as a surface capping group, giving nearly monodisperse  $\alpha$ -NiAl colloids that were stable under argon at room temperature for weeks. The coordination of ACA at the  $\alpha$ -NiAl surface was studied by <sup>17</sup>O NMR and IR spectroscopy. A series of  $\alpha$ -Ni<sub>1-x</sub>Al<sub>x</sub> samples with a variety of compositions (x = 0.50, 0.33, 0.25, 0.17, 0.09) were prepared analogously, and the samples were characterized by means of elemental analysis (ICP), XRD, and TEM/EDX. Air oxidation of  $\alpha$ -Ni<sub>1-x</sub>Al<sub>x</sub> nanoparticles leads to core—shell particles of the type (Al<sub>2</sub>O<sub>3</sub>)<sub>\delta/2</sub>@Ni<sub>1-x</sub>Al<sub>x-\delta</sub> (0.09  $\leq x \leq 0.50$ ;  $x > \delta$ ). XRD, X-ray photoelectron spectroscopy (XPS), and X-ray absorption spectroscopy (XAS) analyses showed that the Ni core is protected against oxidation down to an Al content of about 10 atom %.